

Chuckling Reamers

HSS Chuckling Reamers

- Used to create accurate and consistent holes when tight tolerances are needed
- Straight shank
- Straight flute
- Right-hand cut is great for blind holes
- Round shanks for use in collets and chucks
- Can be used on a variety of materials
- Cutting fluid is recommended



Drill Style - Fractional			
Part No.	Drill Size	Diameter	Overall Length
360003-131588	1/32"	0.0312"	2-1/2"
360016-131588	3/64"	0.0469"	2-1/2"
360020-131588	1/16"	0.0625"	2-1/2"
360026-131588	5/64"	0.0781"	3"
360033-131588	3/32"	0.0938"	3"
360040-131588	7/64"	0.1094"	3-1/2"
360046-131588	1/8"	0.1250"	3-1/2"
360050-131588	9/64"	0.1406"	4"
360056-131588	5/32"	0.1562"	4"
360062-131588	11/64"	0.1719"	4-1/2"
360068-131588	3/16"	0.1875"	4-1/2"
360075-131588	13/64"	0.2031"	5"
360080-131588	7/32"	0.2188"	5"
360084-131588	15/64"	0.2344"	6"
360088-131588	1/4"	0.2500"	6"
360091-131588	17/64"	0.2656"	6"
360096-131588	9/32"	0.2812"	6"
360099-131588	19/64"	0.2969"	6"
360101-131588	5/16"	0.3125"	6"
360104-131588	21/64"	0.3281"	6"
360107-131588	11/32"	0.3438"	6"
360110-131588	23/64"	0.3594"	7"
360112-131588	3/8"	0.3750"	7"
360115-131588	25/64"	0.3906"	7"
360118-131588	13/32"	0.4062"	7"
360120-131588	27/64"	0.4219"	7"
360121-131588	7/16"	0.4375"	7"
360122-131588	29/64"	0.4531"	7"
360123-131588	15/32"	0.4688"	7"
360124-131588	31/64"	0.4844"	8"
360145-131588	13/16"	0.8125"	9-1/2"
360146-131588	53/64"	0.8281"	9-1/2"
360147-131588	27/32"	0.8438"	9-1/2"
360148-131588	55/64"	0.8594"	10"
360149-131588	7/8"	0.8750"	10"
360150-131588	57/64"	0.8906"	10"
360151-131588	29/32"	0.9062"	10"
360152-131588	59/64"	0.9219"	10"
360153-131588	15/16"	0.9375"	10"
360154-131588	61/64"	0.9531"	10"
360155-131588	31/32"	0.9688"	10"
360156-131588	63/64"	0.9844"	10-1/2"
360157-131588	1"	1.0000"	10-1/2"
360158-131588	1-1/16"	1.0625"	10-1/2"
360159-131588	1-1/8"	1.1250"	11"
360160-131588	1-3/16"	1.1875"	11"
360161-131588	1-1/4"	1.2500"	11-1/2"
360162-131588	1-5/16"	1.3125"	11-1/2"
360163-131588	1-3/8"	1.3750"	12"
360164-131588	1-7/16"	1.4375"	12"
360165-131588	1-1/2"	1.5000"	12-1/2"

Drill Style - Letter			
Part No.	Drill Size	Diameter	Overall Length
360083-131588	A	0.2340"	6"
360085-131588	B	0.2380"	6"
360086-131588	C	0.2420"	6"
360087-131588	D	0.2460"	6"
360089-131588	F	0.2570"	6"
360090-131588	G	0.2610"	6"
360092-131588	H	0.2660"	6"
360093-131588	I	0.2720"	6"
360094-131588	J	0.2770"	6"
360095-131588	K	0.2810"	6"
360097-131588	L	0.2900"	6"
360098-131588	M	0.2950"	6"
360100-131588	N	0.3020"	6"
360102-131588	O	0.3160"	6"
360103-131588	P	0.3230"	6"
360105-131588	Q	0.3320"	6"
360106-131588	R	0.3390"	6"
360108-131588	S	0.3480"	7"
360109-131588	T	0.3580"	7"
360111-131588	U	0.3680"	7"
360113-131588	V	0.3770"	7"
360114-131588	W	0.3860"	7"
360116-131588	X	0.3970"	7"
360117-131588	Y	0.4040"	7"
360119-131588	Z	0.4130"	7"

Drill Style - Number			
Part No.	Drill Size	Diameter	Overall Length
360044-131588	#32	0.1160"	3-1/2"
360045-131588	#31	0.1200"	3-1/2"
360047-131588	#30	0.1285"	3-1/2"
360048-131588	#29	0.1360"	4"
360049-131588	#28	0.1405"	4"
360051-131588	#27	0.1440"	4"
360052-131588	#26	0.1470"	4"
360053-131588	#25	0.1495"	4"
360054-131588	#24	0.1520"	4"
360055-131588	#23	0.1540"	4"
360057-131588	#22	0.1570"	4"
360058-131588	#22	0.1570"	4-1/2"
360059-131588	#20	0.1610"	4-1/2"
360060-131588	#19	0.1660"	4-1/2"
360061-131588	#18	0.1695"	4-1/2"
360063-131588	#17	0.1730"	4-1/2"
360064-131588	#16	0.1770"	4-1/2"
360065-131588	#15	0.1800"	4-1/2"
360066-131588	#14	0.1820"	4-1/2"
360067-131588	#13	0.1850"	4-1/2"
360069-131588	#12	0.1890"	4-1/2"
360070-131588	#11	0.1910"	5"
360071-131588	#10	0.1935"	5"
360072-131588	#9	0.1960"	5"
360073-131588	#8	0.1990"	5"
360074-131588	#7	0.2010"	5"
360076-131588	#6	0.2040"	5"
360077-131588	#5	0.2055"	5"
360078-131588	#4	0.2090"	5"
360079-131588	#3	0.2130"	5"
360081-131588	#2	0.2210"	6"
360082-131588	#1	0.2280"	6"

Reamer Sets

HSS Chuckling Reamer Sets



Part No.	Number of Pieces	Contents
360243-131588	29	1/16" - 1/4" x 64ths
360245-131588	15	1/16" - 1/2" x 32nds



CUTTING TOOLS & METALWORKING



Fastenal can provide the benefits of low cost overseas sourcing without the risks or hassles.