

## Scratch Brushes Cont.

## Weiler® Scratch Brushes



Style -							
Part No.	Mfg. No.	Brush Material	Brush Length	Wire Size	Trim Length	Handle Material	Block Size
0813912	25212	Carbon Steel	7"	0.0120"	1-5/8"	Wood	7-1/4" x 2-1/4"
0813913	25221	Nylon	-	-	2-1/2"	Foam	-

Style - Block Style							
Part No.	Mfg. No.	Brush Material	Brush Length	Wire Size	Trim Length	Handle Material	Block Size
0814072	44067	Carbon Steel	7"	0.0140"	1-5/8"	Wood	7-1/4" x 2-1/4"

Style - Curved Handle							
Part No.	Mfg. No.	Brush Material	Brush Length	Wire Size	Trim Length	Handle Material	Block Size
0811771	25150	Carbon Steel	6"	0.0120"	1"	Wood	13-1/2" x 1"
0811770	25154	Stainless Steel	13-1/2"	0.0120"	1"	Wood	13-1/2" x 1"
0813909	25201	Carbon Steel	6"	0.0120"	1"	Wood	14" x 1-1/8"
0813910	25202	Stainless Steel	6"	0.0120"	1"	Wood	14" x 1-1/8"
5138-44053	44053	Carbon Steel	5-1/2"	0.0120"	1-3/16"	Wood	14" x 7/8"
5138-44054	44054	Stainless Steel	5-1/2"	0.0120"	1-3/16"	Wood	14" x 7/8"
0814064	44055	Carbon Steel	5-1/2"	0.0120"	1-3/16"	Wood	14" x 7/8"
0814065	44056	Carbon Steel	6"	0.0120"	1-3/16"	Wood	14" x 1-1/8"
0814066	44057	Stainless Steel	6"	0.0120"	1-3/16"	Wood	14" x 1-1/8"
5138-44167	44167	Stainless Steel	1-3/8"	0.0060"	1/2"	Wood	7-1/2" x 1/2"

Style - Metal Chip Brush							
Part No.	Mfg. No.	Brush Material	Brush Length	Wire Size	Trim Length	Handle Material	Block Size
0814077	44074	Carbon Steel	5-1/2"	0.0120"	1-1/2"	Metal	-

Style - Plater's							
Part No.	Mfg. No.	Brush Material	Brush Length	Wire Size	Trim Length	Handle Material	Block Size
0814078	44076	Tampico	5-1/4"	-	1"	Wood	13" x 1-1/4"
0814098	44118	Brass	5-1/2"	0.0060"	1"	Wood	13" x 7/8"
0814099	44119	Brass	5"	0.0060"	1"	Wood	10" x 1-1/8"
5138-44240	44240	Stainless Steel	5"	0.006"	-	Hardwood	10" x 1-1/8"

Style - Shoe Handle							
Part No.	Mfg. No.	Brush Material	Brush Length	Wire Size	Trim Length	Handle Material	Block Size
0814068	44061	Carbon Steel	5"	0.0120"	1-3/16"	Wood	10" x 5/8"
5138-44063	44063	Carbon Steel	5"	0.0120"	1-3/16"	Wood	10" x 1-1/8"
5138-44064	44064	Stainless Steel	5"	0.0120"	1-3/16"	Wood	10" x 1-1/8"
0814089	44100	Carbon Steel	5"	0.0120"	1-1/16"	Wood	10" x 3/8"
0814118	44299	Stainless Steel	5"	0.0120"	1-3/16"	Plastic	11"
0811765	73218	Brass	5"	0.0120"	1-1/4"	Plastic	11"

Style - Small							
Part No.	Mfg. No.	Brush Material	Brush Length	Wire Size	Trim Length	Handle Material	Block Size
0814123	44637	Nylon	1-3/8"	0.0120"	1/2"	Wood	7-1/2" x 1/2"
0814253	95013	Stainless Steel	2-3/8"	0.0060"	1/2"	Wood	8-3/4" x 1/2"
0814254	95014	Brass	-	0.0080"	5/8"	Wood	8-3/4" x 1/2"
0814260	99383	Nylon	-	0.0100"	1/2"	Wood	6-1/2" x 1/2"

Style - Small - Double-Sided							
Part No.	Mfg. No.	Brush Material	Brush Length	Wire Size	Trim Length	Handle Material	Block Size
0811772	44733	Stainless Steel / White Nylon	1/2"	0.0060" & 0.0160"	1/2"	Plastic	7-1/2" x 1/2"

Style - Small - Hand							
Part No.	Mfg. No.	Brush Material	Brush Length	Wire Size	Trim Length	Handle Material	Block Size
0805597	44805	Stainless Steel	-	0.0060"	1/2"	Wood	7-1/2" x 1/2"

Style - Straight Handle							
Part No.	Mfg. No.	Brush Material	Brush Length	Wire Size	Trim Length	Handle Material	Block Size
0824516	44075	Stainless Steel	1-3/8"	0.0060"	1/2"	Plastic	7-1/2" x 1/2"
5138-44189	44189	Brass	1-3/8"	0.0060"	1/2"	Wood	7-1/2" x 1/2"
5138-44619	44619	Brass	1-1/2"	0.0050"	5/8"	Wood	6" x 1/2"

Style - With Scraper							
Part No.	Mfg. No.	Brush Material	Brush Length	Wire Size	Trim Length	Handle Material	Block Size
0814073	44069	Carbon Steel	5-1/2"	0.0120"	1-1/2"	Wood	11-1/2" x 1-1/2"

## Tube Brushes

## Blackstone® Tube Brushes

For use with drill presses and portable drills: honing, deburring, thread chasing, pipe fitting, cleaning holes, blind holes.



Part No.	Overall Length	Stem Diameter	Wire Size	Brush Material	Style	Type
0838683	5"	5/32"	0.006"	Steel	Double Spiral	Hand Tube Brush
0838684	5"	7/32"	0.003"	Steel	Double Spiral	Hand Tube Brush
0838686	6"	1/8"	0.005"	Steel	Double Spiral	Hand Tube Brush
0838687	8-1/2"	1/8"	0.012"	Nylon	Loop End	Power/Hand Tube Brush
0838688	6-1/4"	3/32"	0.005"	Nylon	Loop End	Power/Hand Tube Brush
0838689	6-1/4"	3/32"	0.014"	Nylon	Loop End	Power/Hand Tube Brush
0838690	8-1/2"	1/8"	0.010"	Nylon	Loop End	Power/Hand Tube Brush
0838691	8"	-	0.006", 0.010"	Steel	4 in 1	Tube Fitting Brush

## Weiler® Tube Brushes

- Deburring and cleaning drilled holes and internal threads
- Cleaning and finishing internal diameters of pipes and tubes
- Deburring and cleaning internal keyways and grooves
- Carbon removal
- Crosshole deburring
- Standard package quantity of 10



Style - Double Spiral						
Part No.	Mfg. No.	Brush Material	Diameter	Overall Length	Stem Diameter	Brush Size
0811760	44035	Black Oil Tempered Wire	1-1/4"	7-1/2"	1/4"	4-1/2" 0.012"
0814110	44152	Black Oil Tempered Wire	2"	8"	1/4"	4-1/2" 0.012"

Style - Double Spiral - Double Stem						
Part No.	Mfg. No.	Brush Material	Diameter	Overall Length	Stem Diameter	Brush Size
0813862	21232	Steel	3/8"	6"	1/8"	2-1/8" 0.006"
0202215	21111	Steel	3/4"	5-1/2"	1/4"	2-1/2" 0.0104"
0202216	21113	Steel	7/8"	5-1/2"	1/4"	2-1/2" 0.0104"
0202214	21114	Steel	1"	5-1/2"	1/4"	2-1/2" 0.006"
0202217	21115	Steel	1"	5-1/2"	1/4"	2-1/2" 0.0104"
0813820	21116	Stainless Steel	1/2"	5"	5/32"	2" 0.004"
0813824	21120	Stainless Steel	3/4"	5-1/2"	1/4"	2-1/2" 0.006"
0813849	21164	Steel	1-1/4"	5-1/2"	1/4"	2-1/2" 0.006"
0813853	21179	Brass	3/4"	5-1/2"	1/4"	2-1/2" 0.006"

Style - Double Spiral - Fine Wire						
Part No.	Mfg. No.	Brush Material	Diameter	Overall Length	Stem Diameter	Brush Size
0202226	21107	Steel	1/2"	5"	5/32"	2" 0.006"
0202227	21108	Steel	5/8"	5"	7/32"	2" 0.005"
0202228	21110	Steel	3/4"	5-1/2"	1/4"	2-1/2" 0.006"
0202229	21112	Steel	7/8"	5-1/2"	1/4"	2-1/2" 0.006"

Style - Internal						
Part No.	Mfg. No.	Brush Material	Diameter	Overall Length	Stem Diameter	Brush Size
0814080	44078	Steel	1/4"	6-1/2"	-	1" -
0814081	44079	Steel	3/8"	6-1/2"	-	1" 0.005"
0814082	44080	Steel	1/2"	6-1/2"	-	1" 0.008"
5138-44081	44081	Steel	5/8"	6-1/2"	-	1" 0.008"
0814083	44082	Steel	3/4"	6-1/2"	-	1" 0.008"
0819000	44083	Steel	7/8"	6-1/2"	-	1" 0.008"
0814084	44084	Steel	1"	6-1/2"	-	1" -

Style - Loop End						
Part No.	Mfg. No.	Brush Material	Diameter	Overall Length	Stem Diameter	Brush Size
0814091	44110	Nylon	1/4"	6-1/4"	3/32"	2" 0.005"
0814092	44111	Nylon	1/2"	8-1/2"	1/8"	3" 0.010"
0814093	44112	Nylon	3/4"	8-1/2"	1/8"	3" 0.012"
0811758	44113	Nylon	1"	12-1/4"	5/32"	4" 0.014"
0814094	44114	Nylon	1-1/4"	13"	5/32"	4" 0.014"
0814095	44115	Nylon	2"	16-3/4"	3/16"	5" 0.014"
0814113	44213	Nylon	3/8"	6-1/4"	3/32"	2" 0.005"

Style - Round						
Part No.	Mfg. No.	Brush Material	Diameter	Overall Length	Stem Diameter	Brush Size
0202200	21072	Steel	1/4"	3-1/2"	1/8"	1" 0.004"
0813851	21175	Steel	5/16"	3-1/2"	1/8"	1" 0.005"
0202201	21073	Steel	3/8"	3-1/2"	1/8"	1" 0.004"
0202202	21074	Steel	1/2"	3-1/2"	3/16"	1" 0.005"
0202203	21075	Steel	5/8"	3-1/2"	3/16"	1" 0.005"
0202204	21076	Steel	3/4"	3-1/2"	7/32"	1" 0.006"
0202224	21077	Steel	7/8"	3-1/2"	7/32"	1" 0.006"
0824511	21081	Stainless Steel	1/4"	3-1/2"	1/8"	1" 0.004"
0813802	21089	Stainless Steel	1-1/4"	3-1/2"	1/4"	1" 0.008"
0813893	21322	Steel	2-1/4"	3-1/2"	1/4"	1" 0.008"

Style - Single Spiral - Fine Wire						
Part No.	Mfg. No.	Brush Material	Diameter	Overall Length	Stem Diameter	Brush Size
0202225	21078	Steel	1"	3-1/2"	1/4"	1" 0.008"

Style - Single Spiral - Single Stem						
Part No.	Mfg. No.	Brush Material	Diameter	Overall Length	Stem Diameter	Brush Size
0813803	21090	Steel	3/16"	7"	3/32"	1-1/2" 0.003"
0813805	21092	Steel	1/4"	7"	3/32"	1-1/2" 0.003"
0813807	21094	Steel	3/8"	8"	1/8"	2" 0.004"
5138-21165	21165	Brass	1/2"	8"	1/8"	2" 0.004"
0813857	21191	Brass	3/8"	8"	1/8"	2" 0.004"
0813861	21221	Brass	3/16"	7"	3/32"	1-1/2" 0.003"
0813878	21270	Brass	1/4"	7"	3/32"	1-1/2" 0.003"